

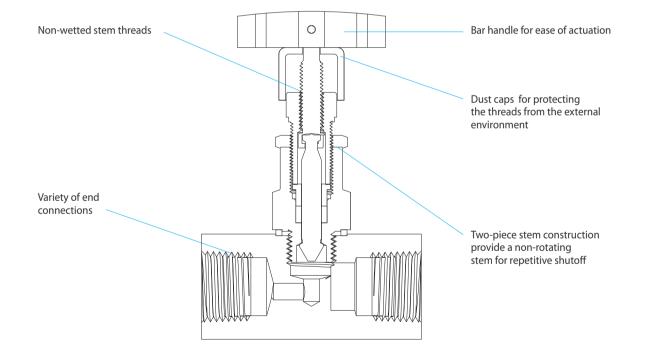
VG16 Series General Utility Service Needle Valves

Pressure up to 6,000 psig (413 bar)

Features



- Compact and sturdy design.
- Sintered molded handle for the user of the handle operational convenience.
- Stainless steel spring pin in order to prevent the loosening of bonnet.
- The fluid is not in contact with the threaded stem.
- VG16 series Isolates and vents the system media in instrument air, nitrogen header, lube oil, and general utility service applications in the oil and gas, chemical, petrochemical, and other general industrial markets.



Design

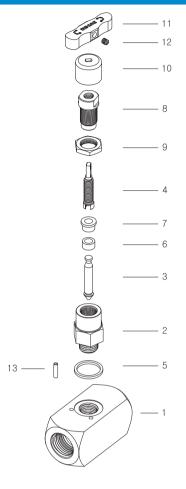
- Straight and angle patterns.
- Standard PTFE packing, and optional Graphite packing for higher temperature service.
- Broad choices of end connections include reliable NPT & ISO Male & Female pipe threads.



DK-LOK[®] Needle Valves

VG16 Series

Material of Construction



	Valve Body Materials					
Component	Stainless Steel	Carbon Steel				
	Material Grade/ASTM Specification					
1. Body	SS316 / A276 Zinc plated carbon steel/AISI 10					
2. Bonnet	SS316 / A276					
3. Stem	SS316 / A276					
4. Stem disc	S17400 SS / A564 Condition H1150D					
5. Bonnet seal ring	SS316 / A276					
6. Packing	Carbon/glass-filled PTFE or graphite					
7. Gland	SS316 / A276					
8. Packing Bolt	SS316 / A276					
9. Lock nut	SS316 / A276					
10. Cap	SS316 / A276					
11. Handle	Stainless steel					
12. Set screw	Stainless steel					
13. Spring pin	Stainless steel					

Wetted parts are listed in blue.

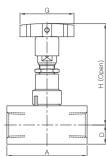
Pressure-Temperature Ratings

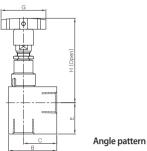
	Packing Material					
Temperature, °F(°C)	PTFE	Graphite				
	Working Pressure, psig(bar)					
-20 (-28) to 0 (-17)	-	6000 (413)				
0 (-17) to 100 (37)	6000 (413)	6000 (413)				
200 (93)	5160 (355)	5160 (355)				
300 (148)	4680 (322)	4680 (322)				
400 (204)	4260 (293)	4260 (293)				
450 (232)	4110 (283)	4110 (283)				
500 (260)	-	3960 (272)				
600 (315)	-	3780 (260)				
650 (343)	-	3660 (252)				



IDK-LOK[®] Needle Valves

Ordering Information and Table of Dimensions





In-line pattern

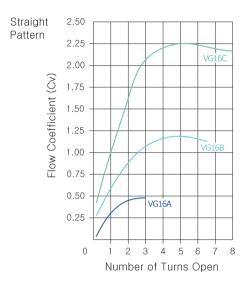
				<u> </u>								
Valve Basic End Connections		Orifice	CH	DIMENSION, mm(in.)								
Ordering Number		Inlet	Outlet	mm(in.)	Cv	G	D	Н	А	E	В	С
	F-4N	1/4" 50	male NDT		0.45	0.45	12.7(0.50)		54.1(2.13)	-	-	-
VG16A	F-4N-A	1/4" Female NPT			0.55 0.45	-	81.2(3.20)	-	21.6(0.85)	38.1(1.50)	25.4(1.00)	
	F-6N	- 3/8" Female NPT				12.7(0.50)		57.2(2.25)	-	-	-	
	F-6N-A					0.55 0.45 0.55	-		-	27.9(1.10)	44.5(1.75)	31.8(1.25)
	F-8N	1/2" Female NPT					16.0(0.63)	84.6(3.33)	66.8(2.63)	-	-	-
	F-8N-A				0.55		-		-	31.2(1.23)	51.0(2.00)	33.3(1.31)
	MF-4N MF-6N		3/8" Female NPT	5.0(0.20)			12.7(0.50)	81.2(3.20)	60.5(2.38)			
	MF-8N		1/2" Female NPT				16.0(0.63)	84.6(3.33)	70.0(2.76)			
	SW-4P		Socket weld			45(1.77)	,	81.2(3.20)		-		
VGTOR	SW-6P	3/8" Pipe Socket weld 1/2" Pipe Socket weld		5.0(0.20)		13(1.77)	16.0(0.63)		57.2(2.25)			
-	SW-8P						· · · · ·	87.6(3.45)	63.5(2.50)			
	SW-4T		Socket weld		0.45						-	
-	SW-6T	3/8"Tube	Socket weld				12.7(0.50)	81.2(3.20)	50.8(2.00)			
	SW-8T	1/2"Tube	Socket weld						57.2(2.25)]		
	SW-6M		e Socket weld						60.5(2.38)			
-	SW-8M	8mm Tube Socket weld							51.0(2.00)			
	SW-10M		e Socket weld							-		
	SW-12M		e Socket weld						57.2(2.25)			
	F-8N		emale NPT		1.20	50 20	16.0(0.63)	98.3(3.87)	70.0(2.76)	-	-	-
-	F-8N-A F-12N		emale NPT emale NPT	_	1.60		- 19.1(0.75)		- 76.2(3.00)	31.2(1.23)	51.0(2.00)	35.1(1.38)
	F-12N F-12N-A				1.60		-	101(3.98)	70.2(5.00)	40.6(1.60)	- 63.5(2.50)	- 38.1(1.50)
	F-16N	3/4" Female NPT 1" Female NPT		-		1.20	25.4(1.00)		88.9(3.50)	-	-	-
	F-16N-A		1" Female NPT		1.60		-	108(4.25)	5) -	40.6(1.60)	70.0(2.76)	44.5(1.75)
	MF-8N		1/2" Female NPT	8.0(0.31)	1.00	64(2.52)	16.0(0.63)	98.3(3.87)	76.2(3.00)		()	
	MF-12N	3/4" Male NPT	3/4" Female NPT				19.1(0.75)	101(3.98)	79.6(3.13)]		
VG16B	MF-16N	1" Male NPT	1" Female NPT				25.4(1.00)	108(4.25)	88.9(3.50)			
VOIDD	SW-8P	1/2" Pipe Socket weld		8.0(0.31)	1.20	04(2.32)	19.1(0.75)		66.8(2.63)			
	SW-12P	3/4" Pipe Socket weld					22.4(0.88)		82.6(3.25)	-		
	SW-16P	1" Pipe Socket weld					25.4(1.00)	108(4.25)	88.9(3.50)	-	-	
	SW-8T	1/2"Tube Socket weld 3/4"Tube Socket weld 1"Tube Socket weld 12mm Tube Socket weld 14mm Tube Socket weld 16mm Tube Socket weld					16.0(0.63)	98.3(3.87)	<u>3)</u> 66.8(2.63)			
	SW-12T SW-16T						19.1(0.75)	101(3.98)				
	SW-12M						19.1(0.75)	101(5.90)				
	SW-12M						16.0(0.63) 9	3) 98.3(3.87)				
	SW-16M											
	F-12N	3/4" Female NPT					22.4(0.88)	133(5.24)	82.6(3.25)			
	F-16N		nale NPT				25.4(1.00)		102(4.02)]		
-	MF-12N	3/4" Male NPT	3/4" Female NPT				22.4(0.88)	133(5.24)	88.9(3.50)			
	MF-16N	1" Male NPT	1" Female NPT				25.4(1.00)		102(4.02)			
	SW-12P	3/4" Pipe Socket weld 1" Pipe Socket weld 3/4"Tube Socket weld 1"Tube Socket weld 14mm Tube Socket weld 16mm Tube Socket weld		11.0(0.43)	2.25	64(2.52)	22.4(0.88)	133(5.24)	88.9(3.50)			
VG16C	SW-16P						25.4(1.00)	136(5.35)	00.7(5.50)	-	-	
	SW-12T								82.6(3.25)			
	SW-16T							133(5.24)		-		
	SW-14M SW-16M						22.4(0.88)		95.3(3.75) 88.9(3.50)			
-	SW-16M											
	SW-25M	18mm Tube Socket weld 25mm Tube Socket weld		-					82.6(3.25)			
	JVV 251VI	Zomm rube socket weld		L			1	L		1		

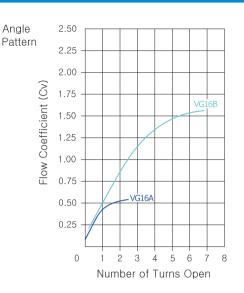
All dimensions shown are for reference only and are subject to change. Dimensions with DK-Lok nuts are in finger-tight position.

VG16 Series

IDK-LOK[®] Needle Valves

Flow Data @ 100°F(38°C)





Factory Test and Cleaning

Every valve is tested with the nitrogen gas @ 1,000 psig (68.9 bar) for leakage at the seat to a maximum allowable leak rate of 0.1 SCCM.

The packing is tested for no detectable leakage. Optional hydrostatic shell test with additional cost is performed with pure water at 1.5 times the working pressure.

Every valve is cleaned and packaged in accordance with DK-Lok cleaning standard DC-01.

Sour Gas Service

Valves for use in sour gas are available. Valve wetted components are selected to the requirements of NACE MR0175 for sulfide stress cracking resistant materials. To order, insert -SG in the basic ordering number.

How to order					
VG16A-MF4N-	-A	-GF ↓	-S		
	Valve Pattern	Packing Material	Valve Material		
	Designator	Designator	Designator		
	Nil : In-line	Nil : PTFE	S : SS316		
	A : Angle	GF : Graphite	C : Carbon Steel		

Safe Valve Selection

The selection of a valve for any application or system design must be considered to ensure safe performance.

Valve function, valve rating, material compatibility, proper installation, operation and maintenance remain the sole responsibility of the system designer and the user. DK-Lok accepts no liability for any improper selection, installation, operation or maintenance.

DK-LOK® USA

= 3350 SpringHill Ave., Mobile, AL 36607 = T: (251) 472-9580 = F: (251) 450-0962 = Toll Free: (800) 328-5803

www.dklokusa.com

VG16 Series