### **IDK-LOK**

Hand Tube Bender

## DHTB

DK-Lok hand tube benders provide consistent, high-quality bends in tubing made from materials that can be used with DK-Lok tube fittings.



#### **Technical Information**

- For 1/4" to 1/2" and 6mm to 12mm O.D. tubing.
- Accurate and tight bends up to 180° in stainless steel and other tough metals.
- Rollers reduce friction and bending effort; eliminate scoring of tubing.
- Vise lug for mounting in vise.
- Durable nickel finish.

| Fractional |                 |                   | Metric   |                |                  |
|------------|-----------------|-------------------|----------|----------------|------------------|
| Part No.   | Tube O.D. (in.) | Bend Radius (in.) | Part No. | Tube O.D. (mm) | Bend Radius (mm) |
| DHTB-4     | 1/4             | 9/16              | DHTB-6M  | 6              | 15               |
| DHTB-6     | 3/8             | 15/16             | DHTB-8M  | 8              | 24               |
| DHTB-8     | 1/2             | 1-1/2             | DHTB-10M | 10             | 24               |
|            |                 |                   | DHTB-12M | 12             | 38               |

### Tube Cutter

# DTC

DK-Lok tube cutter cuts stainless steel, soft copper, and tubing from 1/8 to 1 1/8 in. and 4 to 28mm outside diameter.



### **Technical Information**

- Enclosed hardened steel, thrust bearing, feed mechanism for smoothest cutting action and trouble free operation.
- Rugged aluminum alloy body designed for handing ease.
- Body is hand buffed and nickel chrome plated to a high-luster finish.
- Rollers feature flare cut-off groove to reduce tube loss when damaged flare is removed.

### **Replacement Cutting Wheel Part No. : DTCW**

Tube Deburring Tool

### DTDT

After use of the tube cutter or tube sawing guide, DK-Lok deburring tools deburr stainless steel, steel, and hard alloy tube ends.



### **Technical Information**

- For deburring inside and outside diameters of 3/16 to 1 1/2 in. and 4 to 38mm tubing.
- Tough die cast body.
- Steel blades for long life.
- Rugged, heavy-duty die-cast housing.